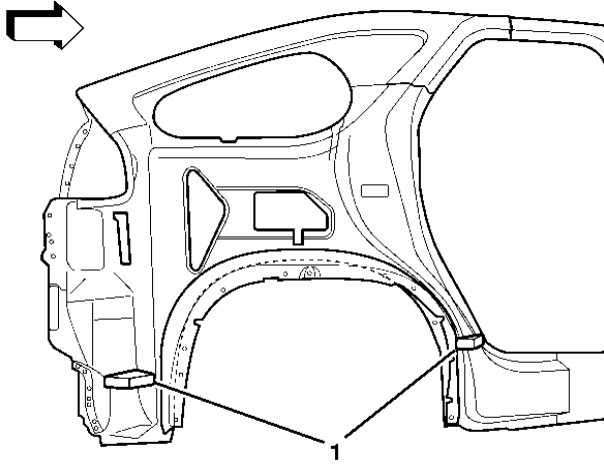
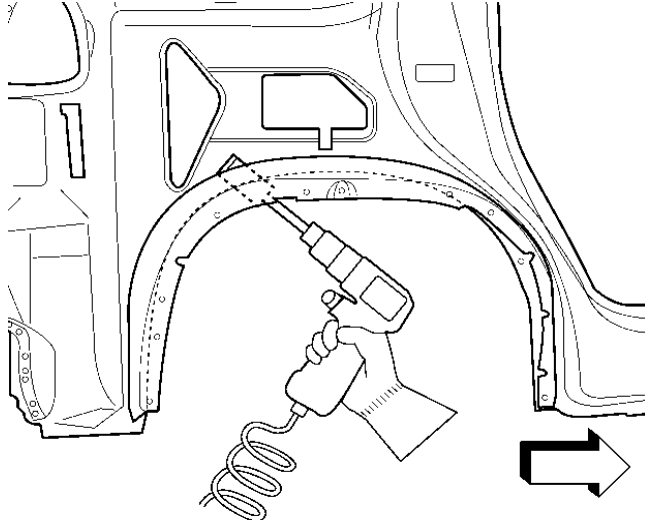


# Rear Outer Wheelhouse Replacement

## Removal Procedure

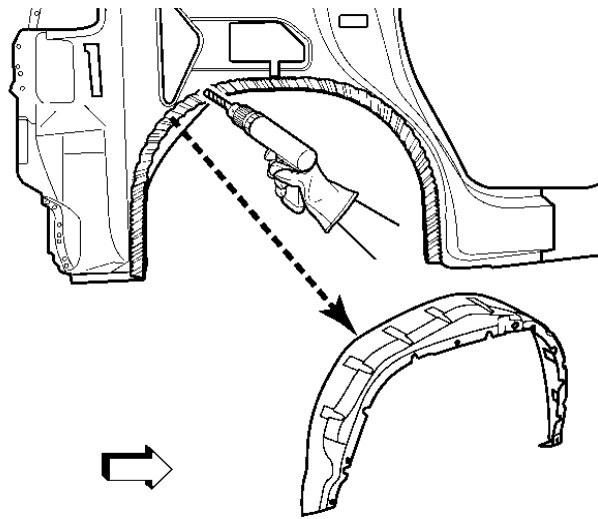


1. Remove all related panels and components.
2. Restore as much of the damage as possible to factory specifications.
3. Note the location and remove the following as necessary:
  - Anti-corrosion materials
  - Sound deadeners (1)
  - Sealers



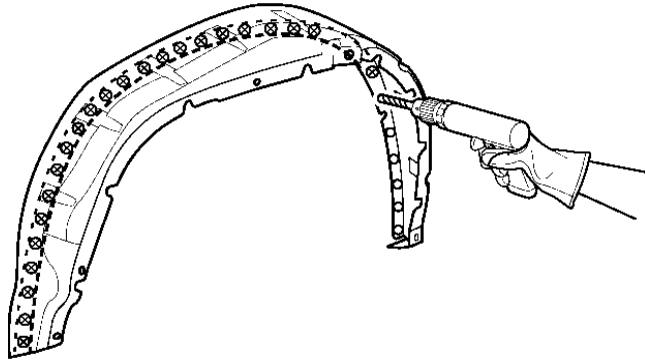
**Important:** Do not damage any inner panels or reinforcements.

4. Trim off the damaged rear wheelhouse to gain access to the spot welds.
5. Locate and drill out all factory welds. Note the number and location of welds for installation of the rear outer wheelhouse.



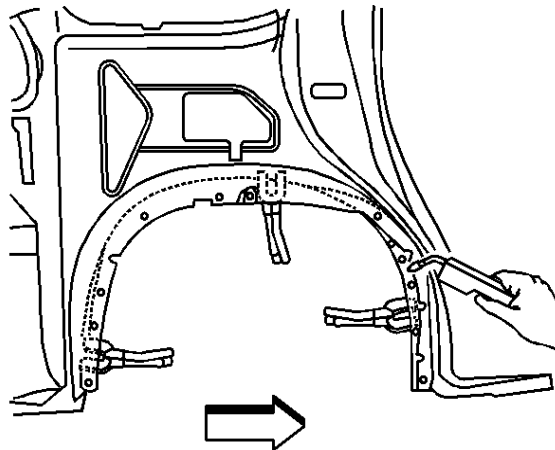
6. Remove the damaged rear outer wheelhouse.

## Installation Procedure



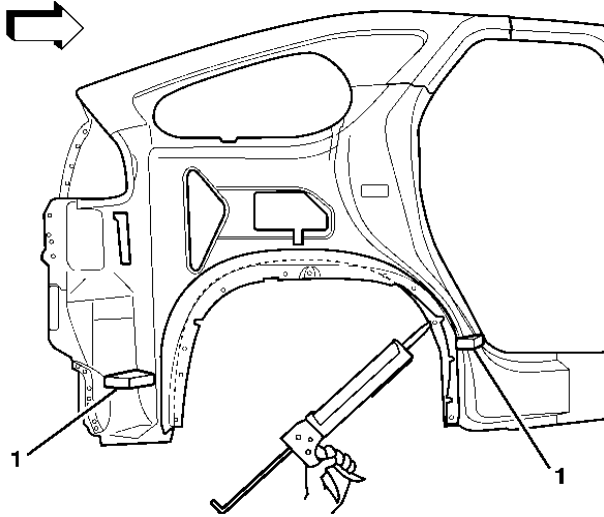
**Important:** In any area damaged beyond recognition, space plug weld holes every 40 mm (1 ½ in) apart.

1. Drill 8 mm (5/16) in plug weld holes as necessary in locations noted from the original rear outer wheelhouse.
2. Prepare all attachment surfaces as necessary.
3. Apply GM-approved Weld-Thru Coating or equivalent to all mating surfaces. Refer to [Anti-Corrosion Treatment and Repair](#) .



4. Position the rear outer wheelhouse.

5. Plug weld accordingly.



**Important:** Prior to refinishing, refer to publication GM 4901M-D-2000 GM Approved Refinish Materials for recommended products. Do not combine paint systems. Refer to paint manufacturer's recommendations.

6. Clean and prepare all welded surfaces.

7. Apply the following as necessary:

- Anti-corrosion materials
- Sound deadeners (1)
- Sealers

10. Install all related panels and components.