

Rear Floor

Notice: The rear floor service part comes pre-cut to the appropriate size for sectioning. It does not need to be modified.

— REMOVE OR DISCONNECT —

- 1 Remove all panels and components as necessary for access.
- 2 Restore as much of the damage as possible to factory specifications.
- 3 Locate, mark, and drill out all factory welds rearward of the crossbar connecting the rear rails to the floor panel. Locate and drill out the welds attaching the rear floor panel to the wheelhouse.
- 4 Cut the rear floor along the rearward edge of the crossbar. Be careful not to cut the crossbar or the rear rails (Fig. 4.38).
- 5 Remove the damaged section of the rear floor panel.

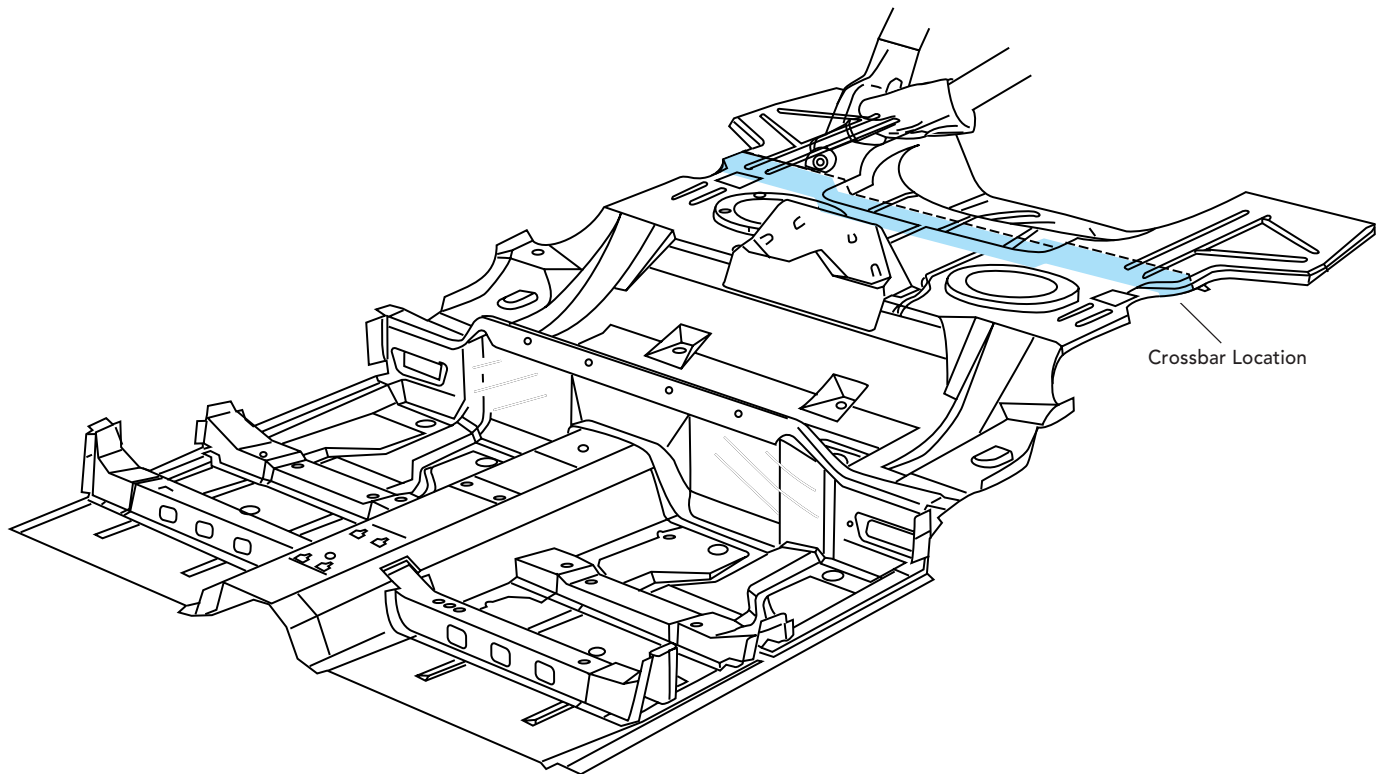


Fig. 4.38 — Cut Damaged Floor

— INSTALL OR CONNECT —

- 1 Drill 8mm (5/16 inch) holes for plug welding in the service panel as necessary in the locations noted from the original floor panel.
- 2 Position the service floor section on top of the original floor and check the fit, then plug weld as necessary (Fig. 4.39).

Notice: A service floor section must be welded at the forward and rear edges of the crossbar.

- 3 Clean and prepare all bare metal surfaces. Apply as necessary:
 - sealers and anti-corrosion materials
 - sound deadeners
 - two-part catalyzed primer
 - top-coat

Important: Do not combine paint systems. Refer to paint manufacturer's recommendations.

- 4 Install the panels and components previously removed for access.

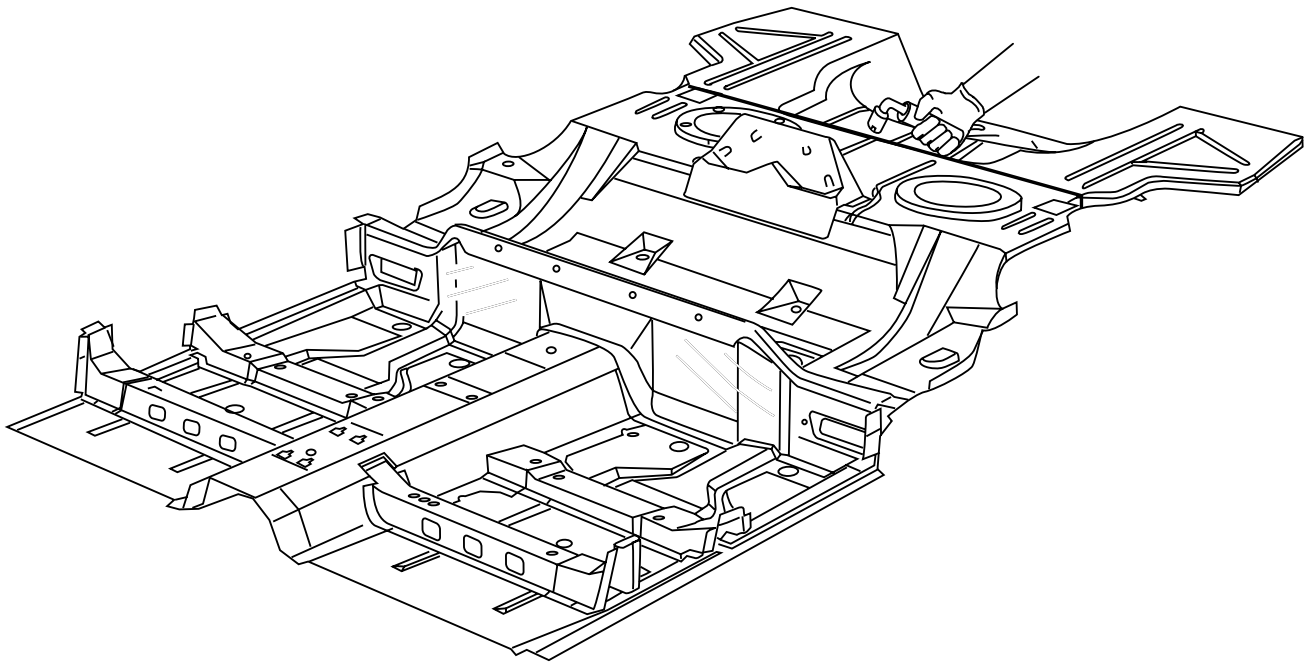


Fig. 4.39 — Installing new floor