

## Ultra High Strength Steel

This information provides repair recommendations and general guidelines for steel classified as Ultra High Strength Steel, also known as UHSS. This type of steel normally has a tensile strength greater than 700 MPa.

### This includes the common steel names of:

- Ultra High Strength Steel (UHSS)
- Martensitic Steel (MS)
- Press Hardened Steel (PHS)
- Boron Steel

General Motors recommends the following when repairing or replacing this type of steel during collision repair.

### Important::

- Repair of this type of steel is not recommended.
- This type of steel should be replaced only, at factory joints. Sectioning or partial replacement is not recommended.
- The use of heat to repair damage is not recommended for this type of steel.
- Stitch Welding is not recommended for this type of steel.
- This type of steel can not be used as a backing reinforcement or a sleeve for a sectioning joint.

### Recommended Repairs:

- Squeeze Resistance Spot Welding can be used to replace factory spot welds, where applicable.
- MIG plug welding can be used to replace factory spot welds.
- MIG Brazing can be used to replace factory spot welds.

