

Wheelhouse Replacement – Rear Outer

Removal Procedure

1. Remove all related panels and components.
2. Restore as much of the damage as possible to factory specifications.
3. Note the location and remove the following as necessary:
 - Anti-corrosion materials
 - Sound deadeners (1)
 - Sealers

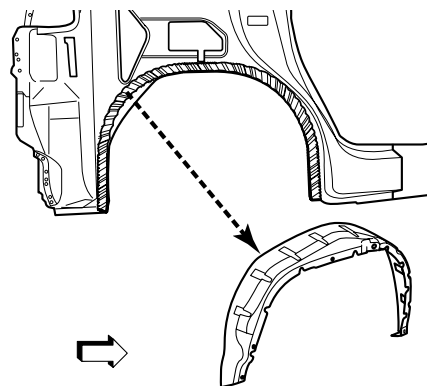
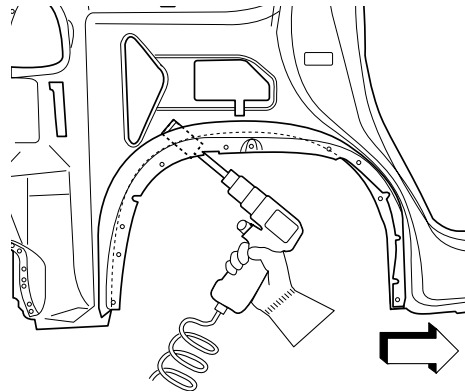
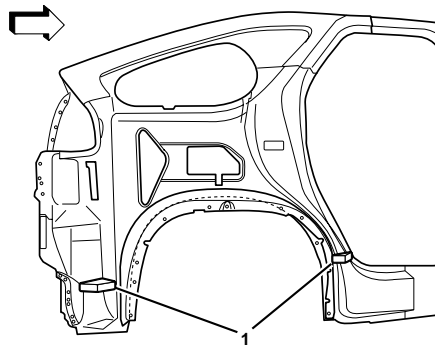
IMPORTANT: Do not damage any inner panels or reinforcements.

4. Using a suitable tool, trim off the damaged rear wheelhouse.

IMPORTANT: The original weld flange can be used as an attachment surface for installation of the new wheelhouse.

5. Note the number and location of welds for installation of the Rear Outer Wheelhouse.

6. Remove the damaged Rear Outer Wheelhouse.

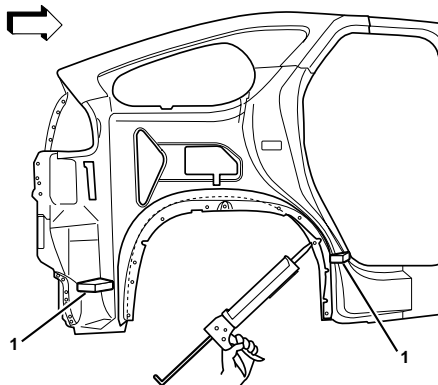
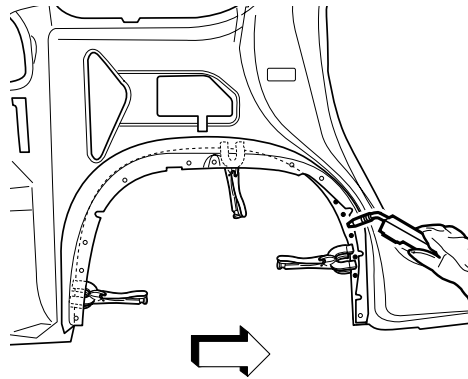
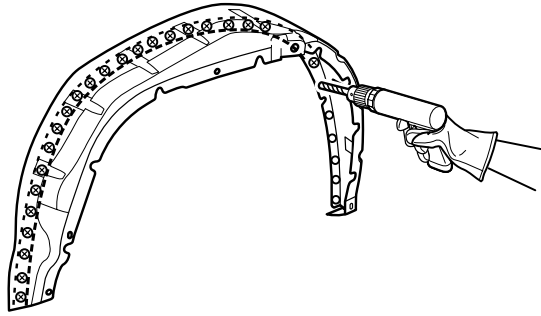


Wheelhouse Replacement – Rear Outer

Installation Procedure

IMPORTANT: In any area damaged beyond recognition, space plug weld holes every 40 mm (1-1/2 in.) apart.

1. Drill 8 mm (5/16 in.) plug weld holes as necessary in locations noted from the original Rear Outer Wheelhouse.
2. Prepare all attachment surfaces as necessary.
3. Apply weld-thru primer to all bare-metal surfaces.
4. Position the Rear Outer Wheelhouse.
5. Plug weld accordingly.



IMPORTANT: Prior to refinishing, refer to publication GM4901M-D-01 GM Approved Refinish Materials for recommended products. Do not combine paint systems. Refer to paint manufacturer's recommendations.

6. Clean and prepare all welded surfaces
7. Apply the following as necessary:
 - Anti-corrosion materials
 - Sound deadeners (1)
 - Sealers
8. Refinish as necessary.
9. Install all related panels and components.