



Info - Application of Anti-Corrosion Materials #01-08-51-003A - (07/23/2004)

Subject:

**Models: 2005 and Prior Passenger Cars and Light Duty Trucks
2005 and Prior HUMMER H2**

This bulletin is being revised to add model years and the HUMMER model. Please discard Corporate Bulletin Number 01-08-51-003 (Section 08 - Body and Accessories).

After a collision, some vehicle components, such as rocker boxes or frame rails, may need to be repaired. In some cases, the removal of the anti-corrosion materials is necessary. These materials are classified as interior and exterior protectants. After extensive testing to the GMP9540P corrosion specification, which included the evaluation of 16 different products and 135 plaques, the following products have been selected to be used when repairing General Motors vehicles.

For interior application, a specially designed gun and wand must be used in order to perform a quality repair. These products are available as a kit through GM Dealer Equipment at 1-800-GM-TOOLS (1-800-468-6657) (Press 2 for supplies). For technical information, call 187-Permatex (1-877-376-2839), (in Canada, 1-800-924-6994). The exterior products are available in aerosol cans or quart cans. The application of the exterior protectant is done in the typical manner.

Interior Protectant

The following products are available from GM Dealer Equipment (for technical information, call 187-Permatex (1-877-376-2839), (in Canada, 1-800-924-6994)):

| Permatex Part Number | Description |
|-----------------------------|--|
| 310-JDI-UCA1 | Permatex Canister and Wand Assembly |
| 310-81881 | Permatex Amber Rust Proofing (24 oz) (Qty of 12) |
| 310-81882 | Permatex Amber Rust Proofing (1 gal) |

Exterior Protectants

The following product is available from *ECP, Inc. Contact them at 1-800-323-3521 or www.ecpinc.net.

| Part Number | Description |
|-------------|------------------------------------|
| 178660 | Nox Rust X-121B (12 cans per case) |

The following products are available from your local *3M® distributor (or call 1-800-521-8180, ext. 779-5165), (in Canada 1-888-364-3577).

| 3M Part Number | Description |
|----------------|----------------------------|
| 08804 | Water-Based Undercoat |
| 08801 | No Clean-Up Applicator Gun |

*We believe these sources and their products to be reliable. There may be additional manufacturers of such material. General Motors does not endorse, indicate any preference for or assume any responsibility for the products from these firms or for any such items which may be available from other sources.

GM bulletins are intended for use by professional technicians, NOT a "do-it-yourselfer". They are written to inform these technicians of conditions that may occur on some vehicles, or to provide information that could assist in the proper service of a vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do a job properly and safely. If a condition is described, DO NOT assume that the bulletin applies to your vehicle, or that your vehicle will have that condition. See your GM dealer for information on whether your vehicle may benefit from the information.



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